AMENDMENT NO. 2 MARCH 2016
TO
IS 2500 (PART 1) : 2000/ISO 2859-1 : 1999 SAMPLING PROCEDURE FOR INSPECTION BY ATTRIBUTES

PART 1 SAMPLING SCHEMES INDEXED BY ACCEPTANCE QUALITY LIMIT (AQL) FOR LOT-BY-LOT INSPECTION

(Third Revision)

Page 2, Normative references

Replace the introductory paragraph and references to ISO 2859-3:1991, ISO 3534-1:1993 and ISO 3534-2:1993 with the following:

> The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.
>
> ISO 2859-3, *Sampling procedures for inspection by attributes — Part 3: Skip-lot sampling procedures*
>
> ISO 3534-1, *Statistics — Vocabulary and symbols — Part 1: General statistical terms and terms used in probability*
>
> ISO 3534-2, *Statistics — Vocabulary and symbols — Part 2: Applied statistics*

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Page **9, 8.1**

Replace "(see 2.1.5 in ISO 3534-2:1993)" with ", as given in ISO 24153".

Replace "(for further details see 2.25 in ISO 2859-0:1995)" with "(for further details, see ISO 2859-10:2006)".

Page **10, 9.3.3.1**

Replace the existing list item a) with the following:

a) the current value of the switching score (see 9.3.3.2) is at least 30 or, with the approval of the responsible authority, the previous 10 lots have been accepted under original inspection; and

Page 15, 12.5, last line

Replace "see ISO 3534-2:1993, 2.5.7" with "see ISO 3534-2:2006, 4.3.8".

Page 16, 12.6.3, last line

Replace "in 2.6.7 of ISO 3534-2:1993" with "in 4.6.4 of ISO 3534-2:2006".

Page 46, Table 9, graph for Ac = 7

Move the arrow from "3" to "3,15".

Page 47, Table 9, graph for Ac = 12

Delete the arrow ↑ in this figure.

Page 87, Bibliography

Replace References [1], [2] and [3] with the following:

[1] ISO 2859-10, *Sampling procedures for inspection by attributes — Part 10: Introduction to the ISO 2859 series of standards for sampling for inspection by attributes*

[2] ISO 2859-2, *Sampling procedures for inspection by attributes — Part 2: Sampling plans indexed by limited quality (LQ) for isolated lot inspection*

[3] ISO 3951 (all parts), *Sampling procedures for inspection by variables*

Add Reference [5] as follows.

[5] ISO 24153, *Random sampling and randomization procedures*

The above amendment has been brought out in view of Amendment No. 1: 2011 to ISO 2859-1 : 1999 published by ISO in June 2011.

(MSD 03)

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